

Date: Thursday, 06/11/2008 2:20:53 PM
User: Linda Lacelle

Process Sheet

SPLIT

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 43242 -1
Estimate Number : 10087
P.O. Number :
This Issue : 06/11/2008 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : PURCHASED PARTS
Previous Run : 42509
Written By :
Checked & Approved By :
Comment : Est. A: 02.05.15 New Issue NG

Drawing Name : SIGN ASSEMBLY
Part Number : D31183
Drawing Number : D3118 REVC
Project Number : N/A
Drawing Revision : C
Material :
Due Date : 13/11/2008 Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7527

Seal as per dwg D3118

Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107

Material release note required

Sign should be self luminous to min. brightness of 160 microlamberts

C208111106

(12)

2.0 212072637107 Sign Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 12.0000 Each(s)
Sign Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

P 8/12/31 (2)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Check dims to dwg and certification attached

S 09/01/05 (x2)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 666

SS 09/01/05 (x2)

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User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 43242

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



②

Comment: FINAL INSPECTION/W/O RELEASE

H 09/01/06

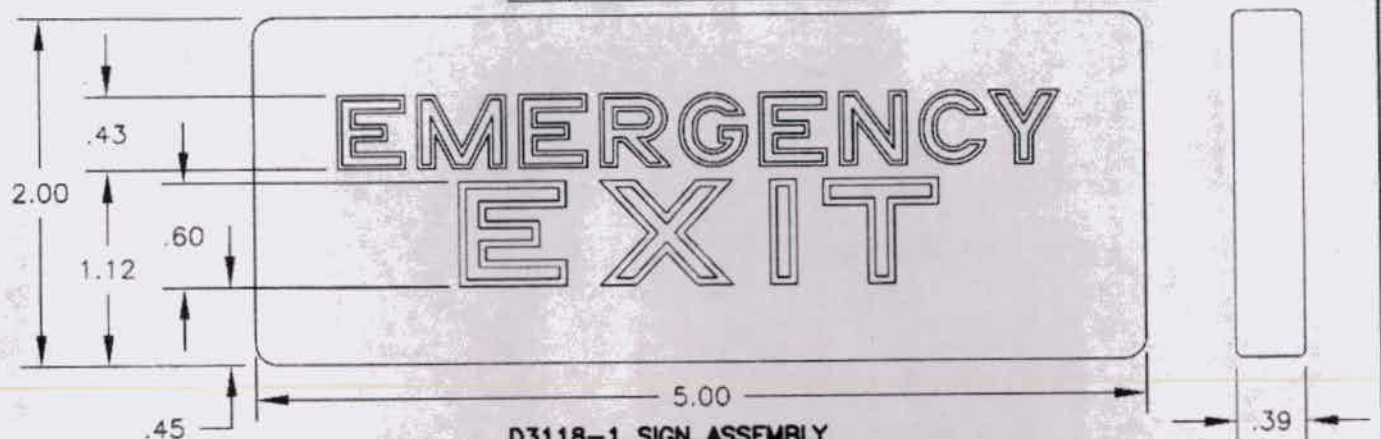
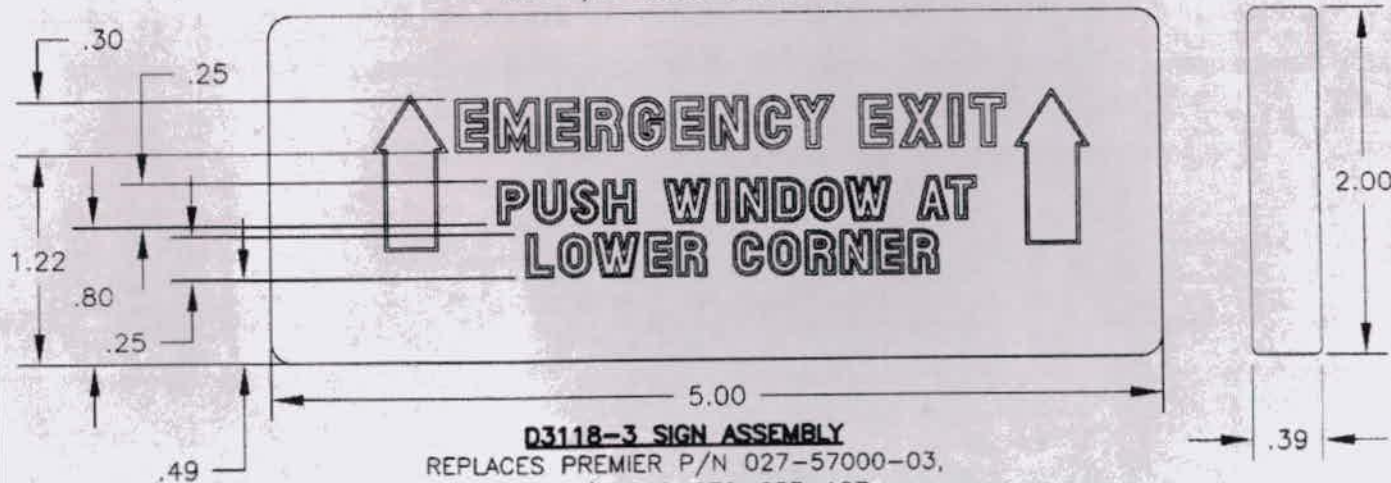
MF 09-01-05

Job Completion



DART

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED
15.03.05**D3118-1 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-01,
BHT P/N 46660-01008-00**D3118-3 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-03,
BHT P/N 212-072-637-107**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

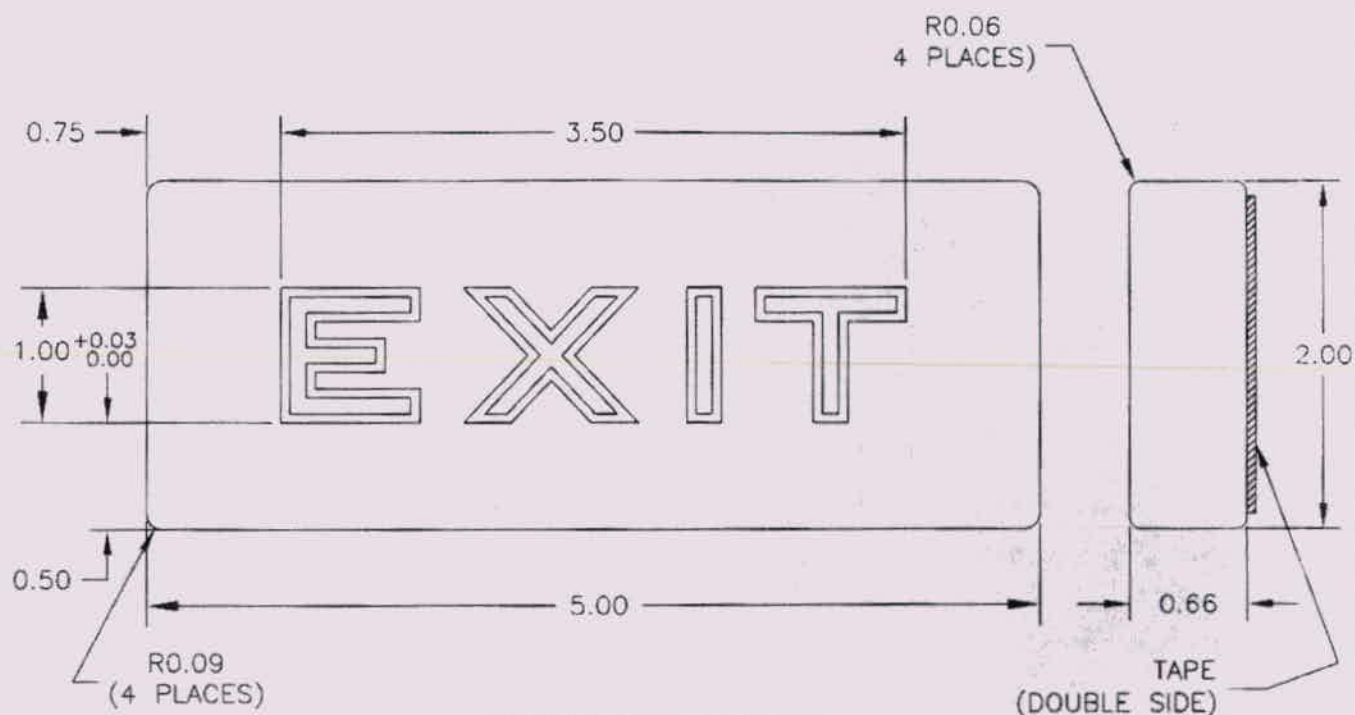
w/o 43242

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DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS



D3118-5 SIGN ASSEMBLY

NOTES

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A
SELF POWERED LIGHTING INC
8 WESTCHESTER PLAZA
ELMSFORD, NY 10523
PHONE: (914) 592-8230
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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31 WATERLOO AVE., PO BOX 657
BERWYLL, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD	MFG : SHIELD SOURCE INC.
PO # : PO 00007527	SPL Order # : 56183-11433
PNR : AC/4-ZZ	S/N : A08-4532 - A08-4533
Customer PNR:	Qty. Shipped: 2

S 09/01/05

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), turn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

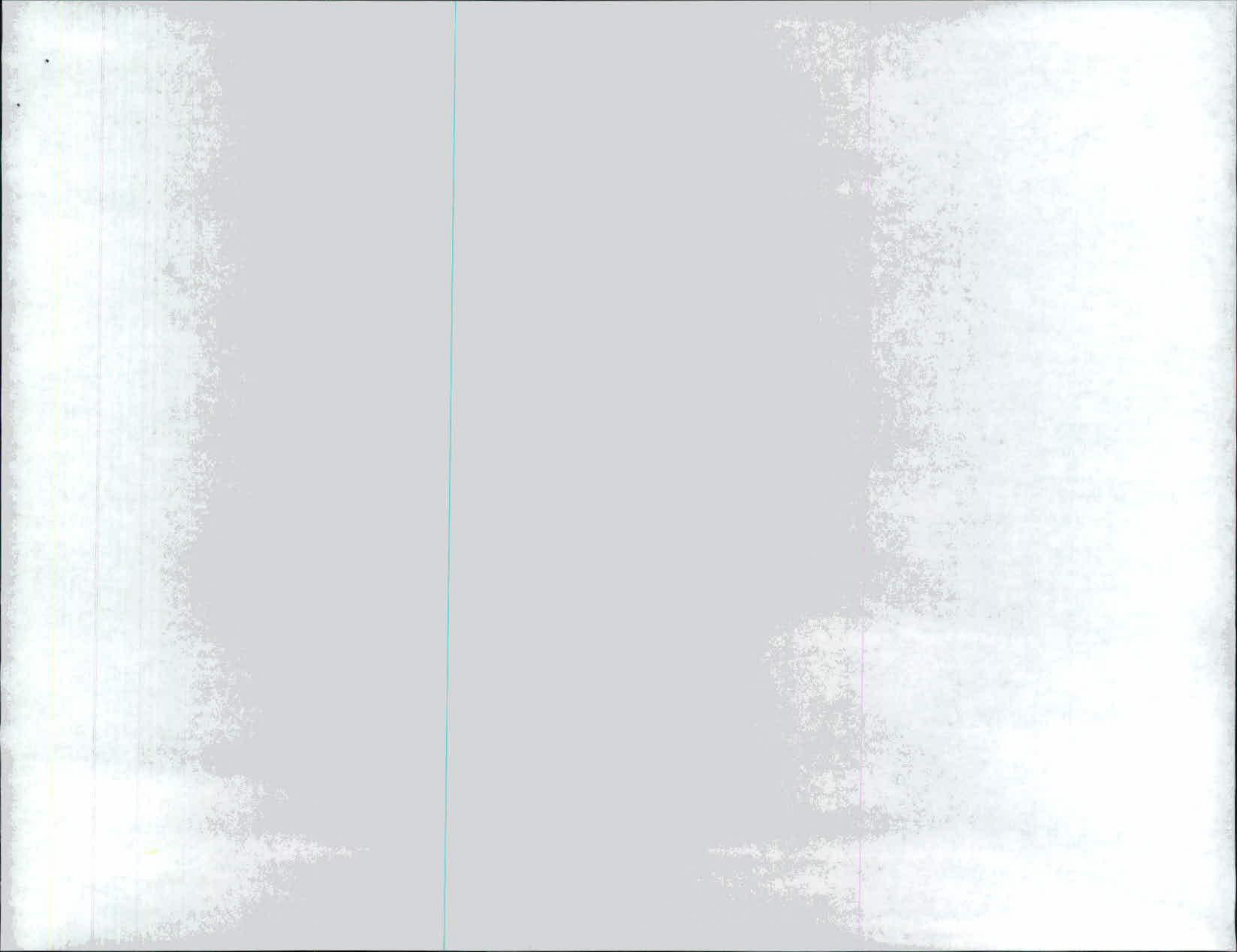
Inspected By:

Alana Hillis
Q.C. Personnel



(Seal)

Date: Dec. 31, 2008





Self-Powered Lighting

Self-Powered Lighting, Inc.

31 Waterloo Avenue

P.O. Box 657

Berwyn, PA 19312

T: (484) 595-9130 F: (484) 595-9135

Primary P.O.: PO00007527

SSI ID #: 0007097

Order Date: 11/10/2008

Ship Date: 12/4/2008

PACK SLIP

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKWSBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. O. B.	Terms
56183-11433	FED EX EXPRESS	PLANT	Net 30 Days

ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
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AC/4-ZZ

0.137

2.00

2

0

AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER

3.7ci

BHT212-072-637-107 A08-4532 A.

SERIAL NUMBERS A08-4522-A08-4533

☒ Check box if serial number(s) are the same, else fill in range Beg # _____ End # _____

SHIP 12/4 OR B4

SHIP CUST FED EX P1 ACC'T NUMBER 1517-9324 0

S
08/01/05

SHIELD SOURCE INCORPORATED

This package conforms to the conditions and limitations specified in 49 CFR 173.424 for radioactive material, excepted package - Instruments or Articles, UN 3111.

TOTAL BOXES: 1 TOTAL WEIGHT: 21.65 kg
END USER INFO:
DART AEROSPACE LTD, MAINTENANCE
1270 ABERDEEN STREET HAWKWSBURY, ON K6A 1K7 CANADA

